

5/46

DART AEROSPACE LTD	Work Order:	24545
Description: Latch plate	Part Number:	D2621
Drawing: D2621 Rev.B	Qty:	30 37

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JA	05.10.13	30
2	METAL	Material: 5052-H32 or 6061-T6 or 2024-T3 0.040" thick Blank size: 4.000" x 2.130" Batch M 4845	EN	05/11/13	40 ^{ADJ 312}
3	CNC MILLING	Machine as per folio D2621	EN	05/11/13	37
4	QC	Inspect Level 2	EN	05/11/13	37
5	QC	Inspect Level 8	JL	05/11/13	37
6	METAL	Deburr	FF	05.11.15	37
7	QC	Inspect Level 5	J	05-11-16	37
8	FINISHING	Chemical conversion coat per QSI 005 4.1	SAB	05/11/19	37
9	FINISHING	Powder coat black sandtex (4.3.5.7) per QSI 005 4.3	ML	05 11 30	37
10	QC	Inspect Level 3	CL	05/12/01	37
11	STORES	Identify and stock	Locys	05/12/11	37
12	EXPEDITING	Close W/O Cost / part: 545 05/12/05			37

Rev	Date	Change	Revised By	Approved
A	97.01.07			JB
B	00.06.26	Re-format	EC	
C	02.02.28	Added inspection level 8 and level 5	SM	

RELEASED

02/02/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/11/03	#3	3 parts scrap. Parts Bent while machin.	AB 05/11/03	Scrap destroy and replace.	EP 05/11/03	2 05-11-03	AB 05/11/03	2 05-11-03

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/12/03

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____


DART AEROSPACE LTD		Work Order:	24545
Description: Latch Plate		Part Number:	D2621
Inspection Dwg: D2621 Rev: B			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X

[illegible]

Measured by:	EN	Audited by:	MS	Prototype Approval:	N/A
Date:	05/11/23	Date:	05/11/23	Date:	N/A

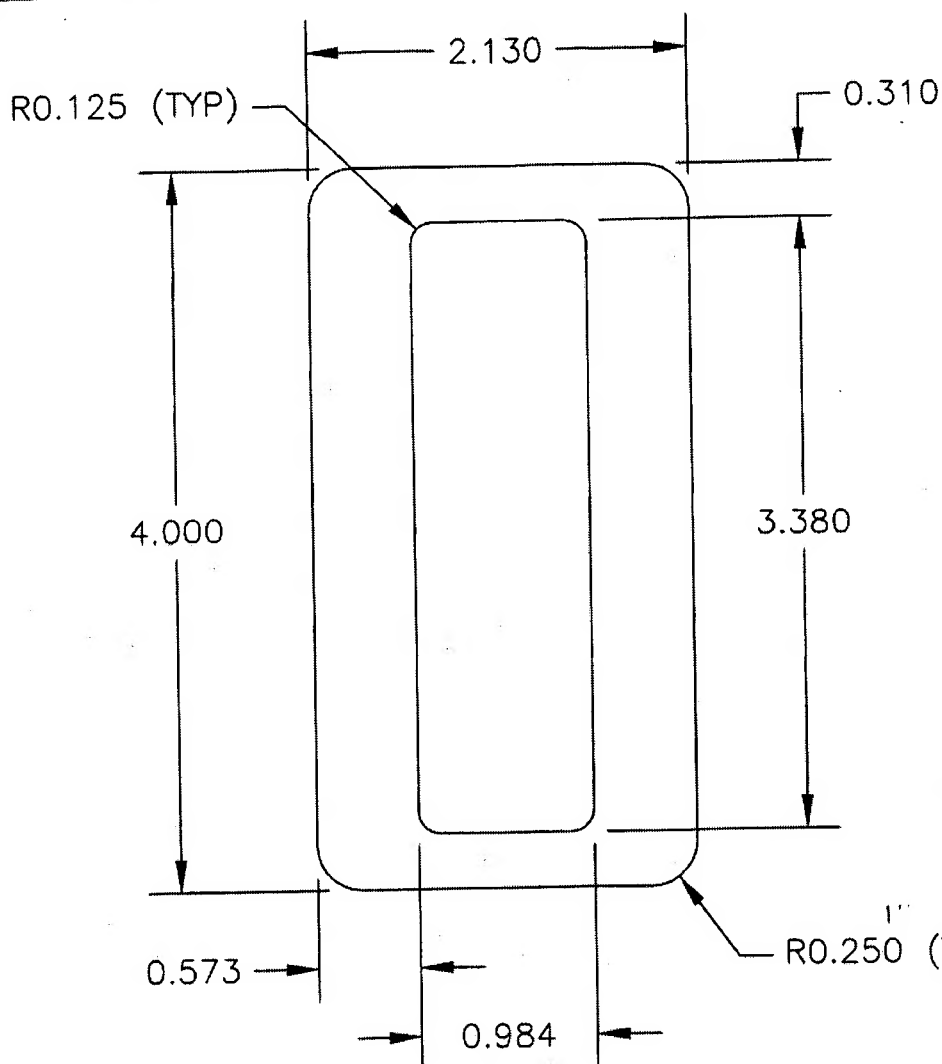
Rev	Date	Change	Revised by	Approved
A	04.06.15	New Issue	KJ/JLM	

RELEASED



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2621	REV. B SHEET 1 OF 1
DATE 00.06.01		TITLE LATCH PLATE	SCALE 1:1
A	96.08.15	NEW ISSUE	
B	00.06.01	ADDED FINISH; R0.125 WAS R0.118	

RELEASED
00.06.05



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TYP

24545

MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) OR 2024-T3
(QQ-A-250/4) 0.040 THICK
FINISH: CHEMICAL CONVERSION COAT PER DART 005 4.1
POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 13, 2005
10:00 am

Work Order No : 0024545
Project Name : D2621
Project For : WK546
Work Order Type : Main
Main WO Number :
House Part Number : D2621
Description : Latch Plate
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 10-12-05
Est Finish Date : 11-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00